

# Deep Sea Archaeological Survey in the Black Sea – Robotic Documentation of 2,500 Years of Human Seafaring.

Rodrigo Pacheco-Ruiz<sup>a,b,\*</sup>, Jonathan Adams<sup>a</sup>, Felix Pedrotti<sup>a</sup>, Michael Grant<sup>c</sup>, Joakim Holmlund<sup>b</sup>, Chris Bailey<sup>d</sup>

<sup>a</sup>*Centre for Maritime Archaeology, University of Southampton, UK*

<sup>b</sup>*Marin Mätteknik AB (MMT), Sweden*

<sup>c</sup>*Coastal and Offshore Archaeological Research Services (COARS), Ocean and Earth Science, National Oceanography Centre Southampton, University of Southampton, UK*

<sup>d</sup>*Cathx Ocean Limited, Ireland*

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## Abstract

Between 2015 and 2017 the Black Sea Maritime Archaeology Project (Black Sea MAP) discovered and recorded 65 shipwreck sites dating from the 4<sup>th</sup> Century BC to the 19<sup>th</sup> Century AD in the Bulgarian Exclusive Economical Zone (EEZ). Using state-of-the-art remotely operated vehicles to survey the seabed, the team captured more than 250,000 high-definition (HD) photographs; hundreds of hours of ultra high-definition (UHD) video together with acoustic bathymetric, laser, side-scan sonar and seismic data. The wrecks were located in depths from 40 to 2,200 metres – those shipwrecks in the deeper range presented extraordinary archaeological preservation due to the Black Sea’s anoxic conditions. This paper will introduce the range of deep-sea optic and acoustic survey techniques to accurately record and

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\*Corresponding author: Ocean and Earth Science National Oceanography Centre Southampton, University of Southampton, European Way, Southampton, SO14 3ZH, United Kingdom, Room 184-17, Tel. 023 80596468

*Email address:* R.Pacheco-Ruiz@soton.ac.uk (Rodrigo Pacheco-Ruiz)

create 3D and pseudo 4D models of the shipwrecks. It will focus on a Early 4<sup>th</sup> Century BC shipwreck demonstrating the project's survey strategy as well as adaptations developed in response to operational conditions; the implementation of deep sea robotics to generate georeferenced high-resolution photogrammetric models and the benefits this has as an on-site, as well as a post-cruise, interpretative tool. It demonstrates that in-theatre acquisition and processing of high-quality datasets is a working reality and has fundamental implications for management as well as the advantages that this brings to the archaeological research process: Firstly, in the creation of spatio-temporal models, i.e., 4D representations of a site pre and post archaeological excavation and secondly, in monitoring such wreck sites, and provides a viable non-intervention tool for the assessment of sites as part of a long-term management strategy. It also shows the value of well-funded collaboration between academia and industry and that deep water archaeology can and must be totally in accordance to the 2011 United Nations Educational, Scientific and Cultural Organization (UNESCO) convention.

*Keywords:* Deep Sea Archaeology, photogrammetry, shipwrecks, Black Sea, anoxic preservation, underwater robotics

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## 1. Introduction

2 This paper presents a key element of a major maritime archaeological re-  
3 search programme carried out in the Bulgarian EEZ between 2015 and 2019  
4 (Figure 1). Its primary goals focussed on the impacts of Late Pleistocene and  
5 Holocene environmental change on human populations present in the region.  
6 The Black Sea has experienced a cycle of fluctuation levels over the Quater-

7 nary, and when eustatic sea levels were low, the Black Sea became isolated  
8 from the Mediterranean and global ocean system (Badertscher et al., 2011;  
9 Özdoğan, 2011). The timing of these periods, the nature of the basin, changes  
10 in salinity and lake levels, and the subsequent process of transgression have  
11 been fiercely debated (Ryan et al., 1997; Hiscott et al., 2007; Yanko-Hombach  
12 et al., 2007; Yanko-hombach et al., 2011; Yanko-Hombach et al., 2017; Leri-  
13 colais et al., 2009, 2011; Lericolais, 2017; Soulet et al., 2011; Yanchilina et al.,  
14 2017). Archaeological questions relate to the fact that land exposed during  
15 periods of lower lake levels would certainly have been exploited by human  
16 groups and just as certainly lost again as the water level rose and reconnected  
17 with the global ocean reservoir via the Sea of Marmara and the Bosphorus  
18 Strait, Sea of Marmara, Strait of the Dardanelles and the Aegean Sea region  
19 of the Mediterranean.

20 This warmer, post-glacial environment of the Holocene (starting c. 11.5kya)  
21 saw the transition from mobile hunter-gatherer groups of the Upper Palae-  
22 olithic and Mesolithic periods to sedentary societies of increasing complexity  
23 in the Neolithic, Eneolithic/Chalcolithic, Bronze and Iron Ages. If a more  
24 accurate chronology of environmental processes including Black Sea water  
25 level changes could be generated, both constraints on and affordances for  
26 human populations would be better understood.

27 Noting the marked disparity in the interpretation of events, chronology  
28 and process across the research community regarding the Late Pleistocene  
29 and Holocene transgression, a programme of geophysical survey and geologi-  
30 cal core sampling was designed to enable palaeoenvironmental reconstruction  
31 of the Bulgarian shelf at a resolution not previously achieved. This was rea-

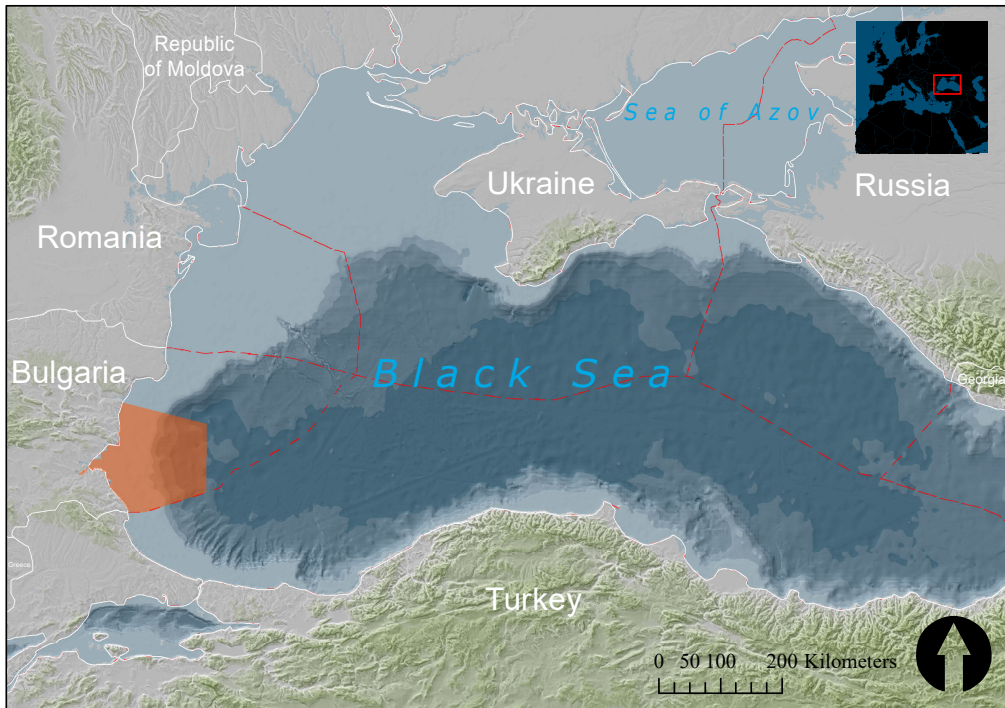


Figure 1: Map of the Black Sea showing the area of study (and permit of work of the Black Sea MAP) of this paper in orange and with red dotted lines, the EEZ of each of the Black Sea's countries. Data GEBCO and GSHHG.

32 soned to be prerequisite for any substantive understanding of both prehistoric  
33 communities and those that developed into the increasingly complex societies  
34 of later prehistory and subsequent historical cultures.

35 Details of the geophysical and geological sampling programmes are re-  
36 ported elsewhere (Adams *et al.* in prep) while this paper focuses on what  
37 might be termed maritime connectivity, namely the connectivity within and  
38 between societies implemented through maritime infrastructure and tech-  
39 nologies. This would have been a key factor of human life reflected in the  
40 exploitation of marine resources, coastal locations of prehistoric settlements  
41 (many now lying underwater) and the wrecks of boats and (later) ships.

42 For these reasons it was assumed that during the course of surveying 2000  
43 km<sup>2</sup> of the seabed shipwrecks would be discovered and this proved to be the  
44 case. By September 2017, 65 wrecks had been recorded in depths from 40  
45 to 2,200 metres, ranging in date from the late 19<sup>th</sup> Century, back through  
46 the Ottoman, Byzantine, Roman and Greek periods. Due to the anoxic  
47 (oxygen-free) conditions of the Black Sea below c. 150m, many of these ships,  
48 particularly at deeper depths, were in extraordinary condition (Figure 2).  
49 While some might be judged less important against criteria such as age, type,  
50 rarity, historical significance, etc., others were clearly of global importance,  
51 comprising the best preserved examples yet discovered of their respective  
52 periods and in some cases the only one so far found. This paper details  
53 how their recording was approached and carried out as well as discussing  
54 implications for subsequent research and contributions to knowledge.

55 From this perspective, the shipwreck research follows other deep water  
56 work done in the Black Sea (Ballard et al., 2001; Ward and Ballard, 2004;

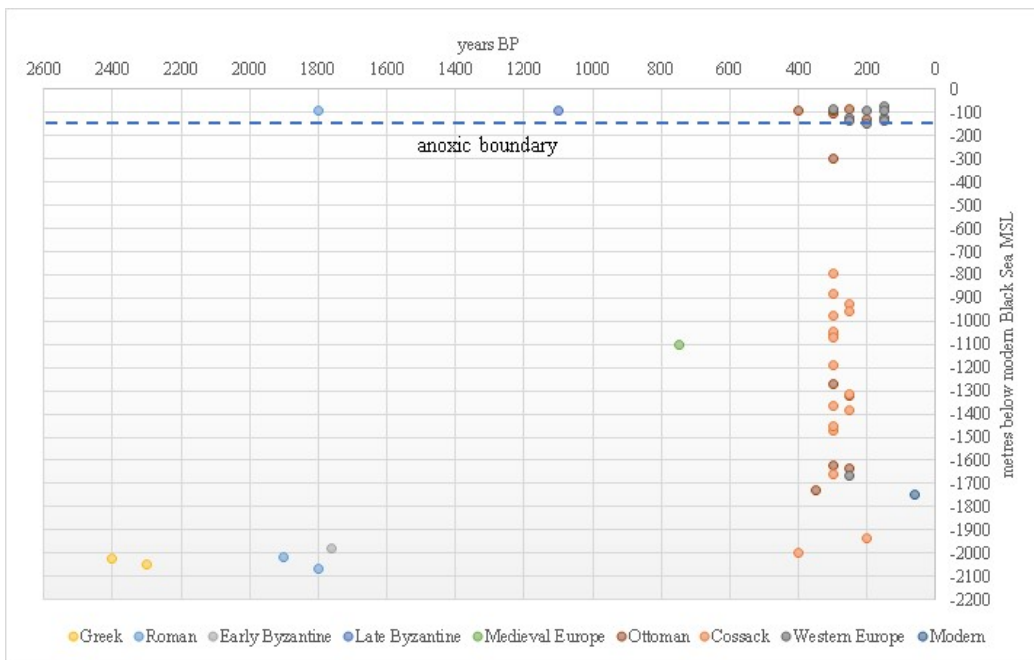


Figure 2: Graph showing the relationship between the chronology and depth of the shipwrecks discovered and recorded by Black Sea MAP. Those found below the anoxic horizon (c. 150m) presented extraordinary level of preservation.

57 Ward and Horlings, 2008; Brennan et al., 2013).

## 58 **2. Archaeological imperatives**

59 Inherent in archaeological practice is a range of methods for recording  
60 and documenting discoveries made in the field or the laboratory. Indeed the  
61 importance of recording had been recognized before archaeology became a  
62 recognized discipline. Antiquarians, whether acting in an official role or, as  
63 many did, in a private capacity, quickly recognized that the veracity of the  
64 record, whether it be a written description, a drawing, a cast or later, a  
65 photograph, was a pre-requisite for any degree of informed analysis. As the  
66 modern discipline of archaeology emerged in the late 19<sup>th</sup> century it was also  
67 recognized that recording must necessarily be at the heart of a discipline that  
68 aimed to recover the human past through activities of excavation and sam-  
69 pling that were inherently destructive. Recording mitigated that destruction  
70 by underpinning the processes of information retrieval and analysis, in turn  
71 enabling interpretation and publication.

72 This is why archaeology as a discipline, both on land and under water,  
73 has been an early adopter of every newly developed means of recording and  
74 representation and why in many cases it has contributed to the develop-  
75 ment of such techniques. The rapidity with which new methods were tried  
76 underwater was due to the initiative of various practitioners who were well  
77 aware that meeting their archaeological obligations depended on the degree  
78 to which they could meet the challenges imposed by the underwater environ-  
79 ment. It is not within the scope of this paper to discuss these challenges in  
80 detail or to provide a detailed history of the discipline but some of the key

81 developments that underpin current practice are worth reviewing.

82 The underwater excavation that arguable marks the beginning of a pro-  
83 fessional maritime archaeology in which ethics as well as the methodology  
84 of archaeology were embedded in the trajectory of research, from the devel-  
85 opment of research questions through to publication and display, was that  
86 carried out at Cape Gelidonya, Turkey, in 1960 (Bass, 1966; Bass et al.,  
87 1967). One of the contrasts between this project and those that preceded it  
88 was the greater proportion of time devoted to careful observation and record-  
89 ing relative to that spent excavating and raising material (Bass et al., 1967).  
90 The project established a standard that other projects then attempted to  
91 meet, something of a challenge in the more turbid waters in other parts of  
92 the world.

93 Such a place was the south coast of England, where, in 1982, King Henry  
94 VIII's warship, *Mary Rose* (1545) was recovered from the waters of the Solent  
95 (Rule, 1982). This was the climax of 11 years underwater excavation in which  
96 the difficulties of all forms of underwater recording were a constant driver to  
97 enhance existing techniques or develop entirely new ones. The project's pol-  
98 icy was to test every available system that might enhance the archaeological  
99 process. To this end ultrasonic cameras, sector-scanning sonars, black and  
100 white and colour video cameras (Rule, 1982), photomosaics and photogram-  
101 metry, integrated with 3D slant-ranging (Adams and Rule, 1991; Rule, 1989),  
102 all were tried alongside various acoustic systems. As early as 1975 the Par-  
103 tridge Rangemeter - a forerunner of Sonardyne acoustic survey systems, was  
104 used to control the production of the first plan of the entire site, an area  
105 of 55 x 30m, in conditions where underwater visibility averaged 1.5m (Rule,



106 1982, 92, 102 and Kelland, 1994).

107 On this and many other projects, the limitations of conventional tech-  
108 niques highlighted the need for accurate, rapid methods for recording com-  
109 plex three-dimensional structures and the 3D locations of artefacts and other  
110 objects of significance. At that time however, most underwater recording was  
111 a series of 2D techniques combined in such a way as to enable 3D projec-  
112 tions; it was difficult and slow. Structural recording relied primarily on tape  
113 measures and on other mechanical means of measuring distances and angles.  
114 Photography was used to record features and aspects of archaeological prac-  
115 tice but in a period before digital photography, reliable results were hard to  
116 obtain, particularly in turbid water and low light, without expensive wide  
117 angle lenses and powerful strobes, not to mention knowledge and skill. Some  
118 experiments were made with orthomosaics (Stewart, 1991) and photogram-  
119 metry (Green, 2016, 99-122; Rule, 1989 and Baker, 2014) but at that time  
120 software and computational capacity restricted the progress that was possi-  
121 ble.

122 The development of digital photography coupled with faster processors  
123 and greater data storage capacity began to have a significant effect on record-  
124 ing practice in the 1990s. On the Skerki Bank of the Central Mediterranean  
125 in 1997, black and white digital photomosaics of six deep water shipwrecks  
126 were produced on board the research vessel during the three weeks of the  
127 cruise (Ballard et al., 2000; Singh et al., 2000). Following the cruise the mo-  
128 saics were draped over the digital elevation models (DEMs) of the sites to  
129 produce an accurate 3D survey of the entire site and every visible artefacts  
130 (McCann and Oleson, 2004). Although entirely digital, this process was still

131 time-consuming. However, in 2005 similar techniques were applied to a Clas-  
132 sical period wreck in Chios, Greece. A colour mosaic integrated with a DEM  
133 was produced, this time within 24 hours (Foley et al., 2009).

134 The next significant advance was the development of photogrammetric  
135 software that was both easy to use, at least in terms of basic procedure,  
136 and which produced accurate and quantifiable results. Programmes such as  
137 Agisoft Photoscan made the practical application of photogrammetric tech-  
138 niques for the recording of complex three-dimensional structures underwater  
139 a reality for teams who did not necessarily include specialists or those with  
140 access to other bespoke software.

141 The Mars Project in Sweden, a project to record the wreck of the warship  
142 *Mars* (75m deep) lost in 1564, saw the production of a substantial 3D model  
143 of the remains using Agisoft Photoscan. The model was produced from tens  
144 of thousands of diver-based images taken with 24mpx cameras and built over  
145 three seasons of work from 2011 by Ingmar Lundgren (Eriksson and Rönby,  
146 2017).

147 The Black Sea Maritime Archaeology Project sought to achieve high-  
148 definition photogrammetric recording of well-preserved wreck sites like *Mars*,  
149 but in water depths of over 2000m using deep water robotics.

### 150 **3. Remote operated vehicle (ROV) generated photogrammetry**

151 Survey work of any sort at these depths requires robotics and this in turn  
152 requires vessels large enough to deploy them. Since 2003 a successful part-  
153 nership between academia and industry has facilitated several projects using  
154 advanced offshore systems. This was initially created through a partnership

155 between the Swedish offshore survey company MMT (Marin Mätteknik) and  
156 the Maritime Archaeology Research Institute at Södertörn (MARIS) Univer-  
157 sity, Sweden, later joined by the Centre for Maritime Archaeology (CMA),  
158 Southampton. With funding in place for archaeology in the Black Sea, a  
159 core partnership was established with the Centre for Underwater Archaeol-  
160 ogy (CUA), Sozopol in Bulgaria and the University of Connecticut, USA.

161 Two vessels on long-term charter to MMT and their industrial partners  
162 Reach Subsea were used to locate and record the newly discovered ship-  
163 wrecks in the Bulgarian Black Sea: *Stril Explorer* in 2016 (Figure 3a) and  
164 *Havila Subsea* in 2017 (Figure 3b). Both are DP2-rated Multi Purpose Sup-  
165 port Vessels (MPSVs) used for high precision tasks and surveys within the  
166 offshore industry. The methodology and equipment applied was the same  
167 on both vessels barring some improvements on the camera systems made in  
168 2017, when it was decided to use a wider angle lens for the acquisition of  
169 photogrammetric data. Irrespective of these changes the methods described  
170 are applicable to the surveys carried out on both vessels (Figure 4).

### 171 3.1. Camera and lights setup

#### 172 3.1.1. WROV

173 Two work-class remote operated vehicles (WROVs) (from Kyst Design in  
174 2016 and HD Shilling Robotics in 2017: (Figure 5), on the basis of their quo-  
175 tidian use in industrial tasks and their success rate suggested these tools  
176 to be ideal for underwater archaeological surveys using photogrammetric  
177 techniques. The principal camera used in the pursuit of high resolution  
178 three-dimensional modelling was the wide angle Cathx A1000 Ivanoff cam-  
179 era rated to a maximum operating depth of 4000m and capable of taking



(a) *MPSV Stril Explorer. Image Black Sea MAP*



(b) *MPSV Havila Subsea. Image Black Sea MAP*

Figure 3: Survey vessels used in the Black Sea during the expeditions of 2016 and 2017

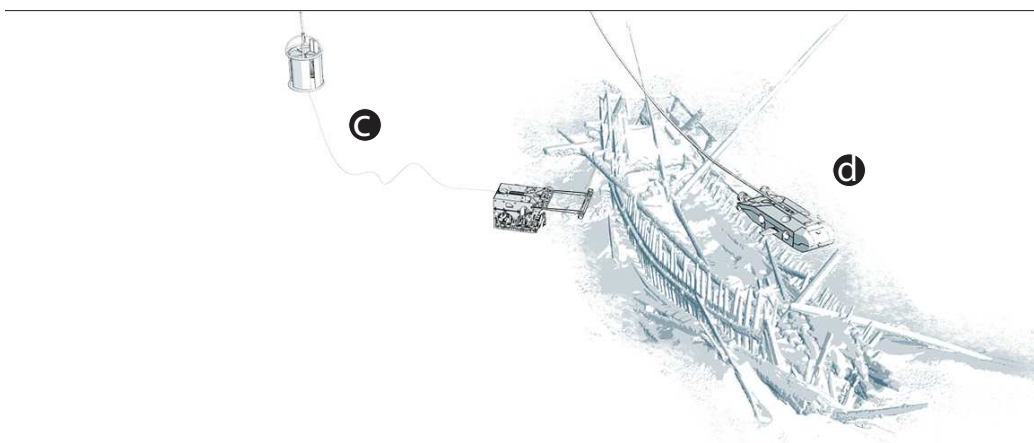
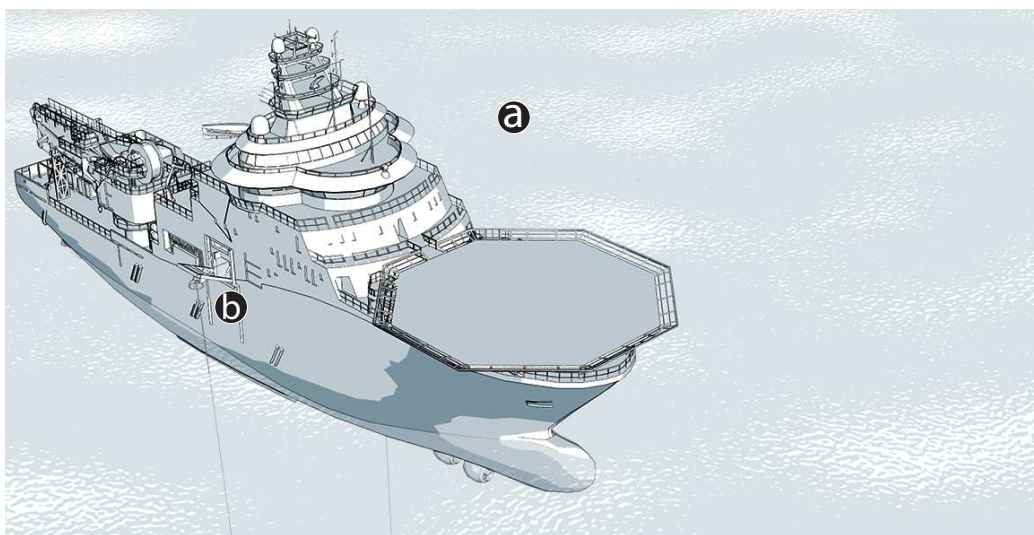


Figure 4: Schematic showing the deployment of the work-class remote operated vehicle (WROV) and the *Surveyor Interceptor* (SROV) to record underwater archaeological sites. (a) *MPSV Havila Subsea* holds position using her dynamic positioning system (DP)2 systems. (b) remote operated vehicles (ROVs) are deployed from the side hatches on each side of the vessel. (c) the WROV reaches tether management system (TMS) depth and moves to the target to begin the survey. (d) the SROV glides over the shipwreck collecting data and sending it to the vessel through fibre-optics. Image the authors.

180 stills at 1.59mm/pixel at a range of 5m.

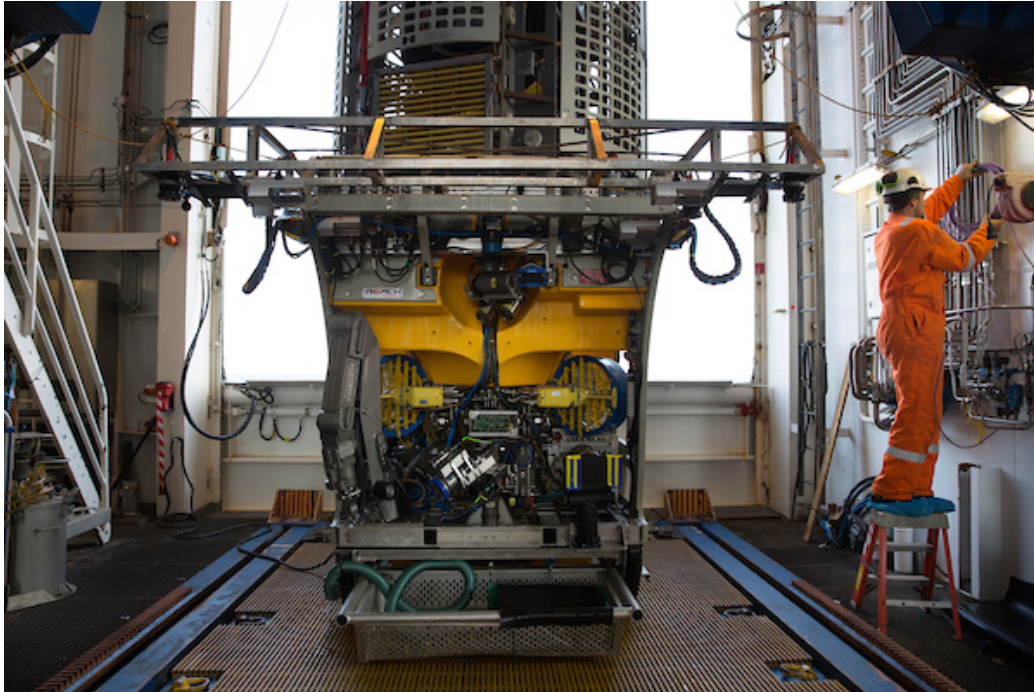


Figure 5: Image showing the Shilling Robotics HD work-class remote operated vehicle (WROV) being prepared on deck by the engineers for one of many shipwreck survey dives. Photograph Jodi Hilton.

181 Typically, sub-sea cameras have consisted of cameras and/or sensors that  
182 were initially designed for use in air which are then modified to fit into a  
183 subsea housing and be controlled remotely. Operating in the sub-sea envi-  
184 ronment with very little available light can lead to long exposure times, often  
185 as high as 20-30msec per image. In air, these exposure times cause very little  
186 issue, but when that camera is taken sub-sea and is fixed to a vehicle which  
187 is travelling at speed through suspended sediment, the results can be images  
188 with large amounts of blurring.

189 If the camera is attached to a vehicle travelling at 1 Knot (0.51m/sec),  
 190 then an exposure time of 30msec will equate to the vehicle having moved  
 191 1.53cm during the image capture. To avoid this problem, Cathx has taken  
 192 the approach of using cameras with fast, high-end lenses, in conjunction with  
 193 high lumen output lights. The cameras directly control the lights, and this  
 194 ensures that the camera's exposure time is exactly matched to the output  
 195 from the light-emitting diode (LED) strobe lights. Typical exposure times  
 196 for the images gathered during trials were in the region of 1-2msec (see Figure  
 197 6 for a comparison of imagery from each available sub-sea camera).



(a) low-light standard definition (SD) camera image.



(b) colour SD camera image.



(c) wide angle HD camera image.



(d) Cathx UHD stills camera image.

Figure 6: Using the decorated tiller of an Ottoman vessel found at 300m deep this figure compares the the image quality from the different cameras systems mounted on the WROV.

198 The configuration of lights on the WROV not only allowed for faster  
199 exposures avoiding blurriness during the survey, but also reduced shadows.  
200 This is a known issue of underwater photogrammetric surveys, as moving  
201 light casts shadows that migrate across the scene preventing alignment of  
202 even closely overlapping images (Pacheco-Ruiz et al., 2018).

203 As shown in Figure 7 (1): the LED-based strobe lights were mounted  
204 on an hydraulically adjustable gantry, are located above the cameras and  
205 directed at a 38 degree angle away from the camera lens (a-b). The ability  
206 to vary both the extension of the gantry above and forward of the cameras  
207 as well as the power of the lights, allowed an optimum lighting configuration  
208 to be achieved for each survey.

209 On each occasion, as the WROV reached the targeted depth a primary  
210 inspection of the sites was conducted, permitting an assessment of the extent  
211 of the site and plan the trajectory of the survey. An initial calibration of light  
212 intensity and its distance from the camera was conducted by the WROV  
213 and survey teams. Adjusting the focal distance of the camera and the white  
214 balancing was also done remotely allowing for an ideal trajectory and altitude  
215 of survey modifying the settings as the survey was conducted.

216 Analogous to spray painting an object, to capture the wreck the WROV  
217 is piloted through a course that collects images of every part of the struc-  
218 ture. This was achieved by first flying the WROV around the perimeter of  
219 the wreck as close to the seabed as possible. The cameras were mounted low  
220 down on the WROV so these images provided views into the wreck struc-  
221 ture and upwards to capture the under surfaces of projecting timbers. This  
222 was then repeated at higher levels and completed with vertical flyovers look-



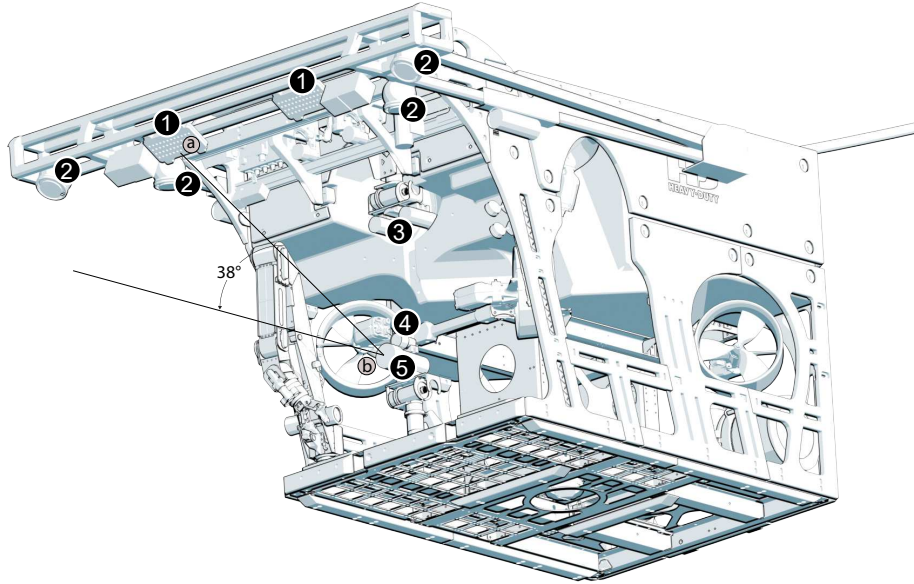


Figure 7: Image showing the standard configuration of lights and cameras for deep sea archaeological photogrammetric survey mounted on the Shilling WROV. (1)LED-based strobe lights (Aphos 32), which when triggered by the stills Cathx camera illuminate the scene to capture high resolution photogrammetric data. (2) Array of 10,000 lumen, LED SeaLite diffusion lights used for video capturing as well as global illumination of the scene. (3) Dual SD video cameras used for general navigation and auxiliary video documentation. (4) HD camera for detailed archaeological inspections and complimentary footage for photogrammetric datasets. (5) Cathx A1000 Ivanoff stills camera used as the principal tool for documenting underwater archaeological material. Image the authors.

223 ing down. Staying within maximum camera-to-subject distance, (partially  
224 dependent on visibility and projecting hazards, meant that the number of  
225 circuits required to obtain complete coverage was depending on the size of  
226 the site (Figure 8c).

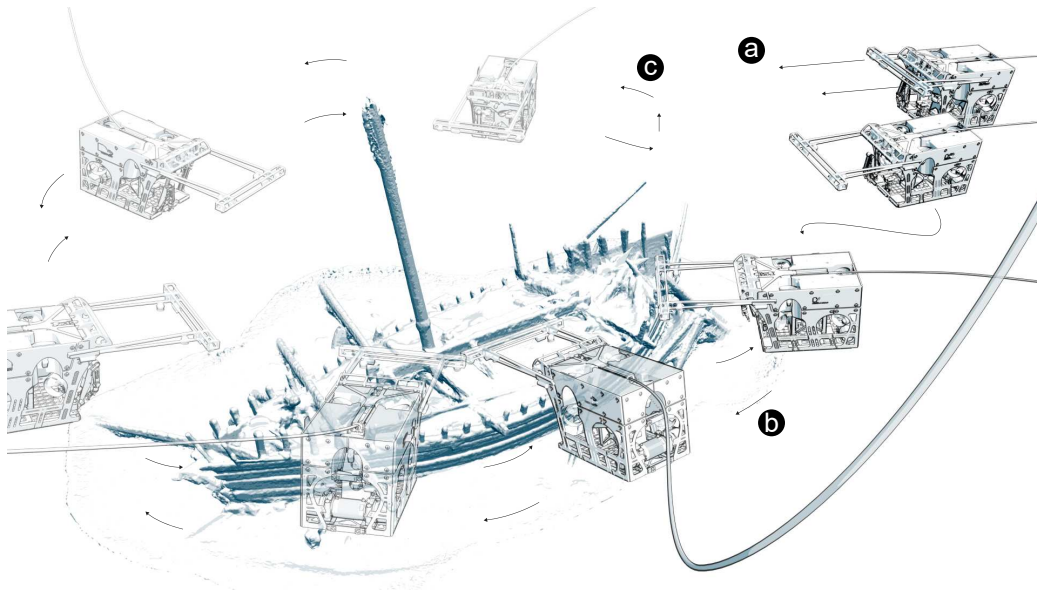


Figure 8: Image showing the survey methodology used to generate underwater photogrammetry using the Shilling WROV. (a, b) The WROV reaches the target and deploys the lighting rig to achieve optimum light diffusion and avoid shadow contamination. (c) Triggered from the surface the stills Cathx camera begins to capture high resolution images as the WROV performs an initial 360 degree coverage of the target. Image the authors.

227 On upstanding structures, including the remains of masts or standing  
228 rigging, the vehicle made a spiral ascent using the same image rates and  
229 camera calibration (Figure 9). The aim of this was to conduct a seamless  
230 survey of the target ensuring overlap and continuity, reducing the issues that  
231 can be introduced by trying to construct a model from multiple surveys  
232 (Eriksson and Rönnby, 2017).

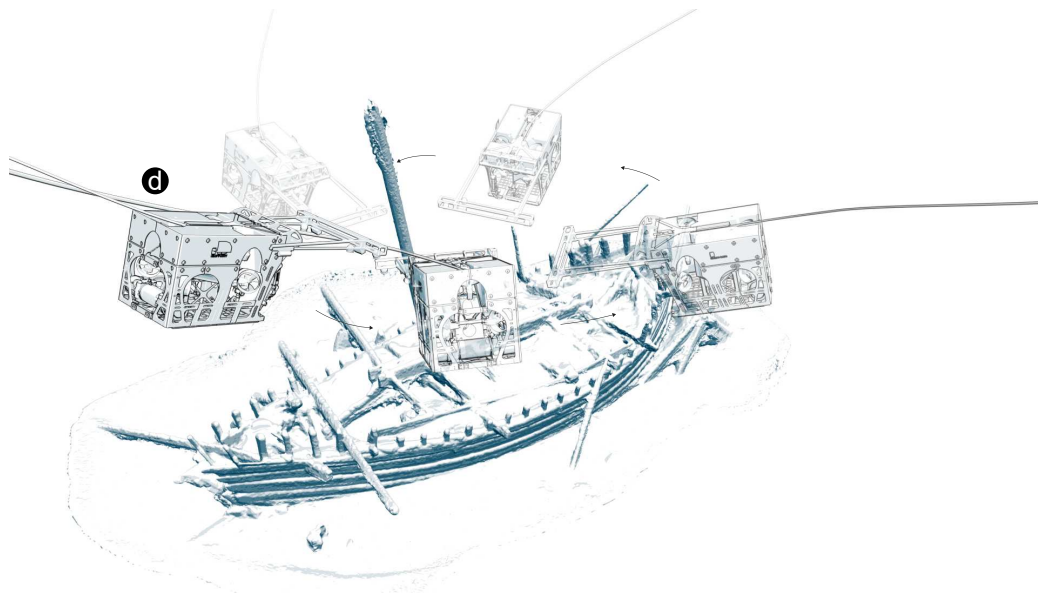


Figure 9: Photogrammetric survey, second phase (d) Once the outside of the shipwreck has been captured the WROV pilot then positions the WROV over the shipwreck to obtain vertical and oblique views the upper and internal structure and, in the case of this Roman wreck the upstanding mast, moving from bottom towards the top. Image the authors.

233 3.1.2. SROV Surveyor Interceptor

234 Complementary to the WROV the project also benefited from the use of a  
235 revolutionary vehicle designed for high speed survey the *Surveyor Interceptor*  
236 was in many ways the project's most important tool, carrying all the required  
237 geophysical systems as well as cameras and laser bathymetry. It was the  
238 principal tool for the collection of high-resolution geophysical data in 2016-  
239 17 and for relocating features and anomalies located in 2015.

240 The *Surveyor Interceptor (SROV)* (Figure 10) presents a very different  
241 configuration than its work class counterpart. It is designed to cruise in  
242 forward motion close to the seabed, following predefined transects. As the  
243 SROV 'flies' over the target, two Edgetech hydrophones collect sidescan sonar  
244 data (Figure 11: 1), two dual head EM2040 multibeam echosounders (Figure  
245 11: 4) collect bathymetric data down to 10cm resolution, an Edgetech 2205  
246 bottle with a DW-106 transducer collects seismic data with a pulse of 1.5-  
247 10KHz at 12 ms with a 3.5Khtz frequency and three Cathx cameras (Figure  
248 11: 2 ) collect high-resolution imagery supplemented by the strobes (Figure  
249 11: 5) and laser bathymetry (Figure 11: 3 ) to scale the photogrammetric  
250 models.

251 The three cameras located under the SROV (Figure 11: 2 ) have a vertical  
252 orientation and are spaced to allow a coverage of 2-5m when flying at altitudes  
253 of 5m or below. On small shipwrecks without any standing structures the  
254 entire survey could be completed in only 15 minutes. In both this mode  
255 (shipwreck surveying) as well as long distance prospection at higher flying  
256 heights (20-30m altitude), high-resolution data in real time make the SROV  
257 the ideal deep sea archaeological prospection and recording tool. During 2016

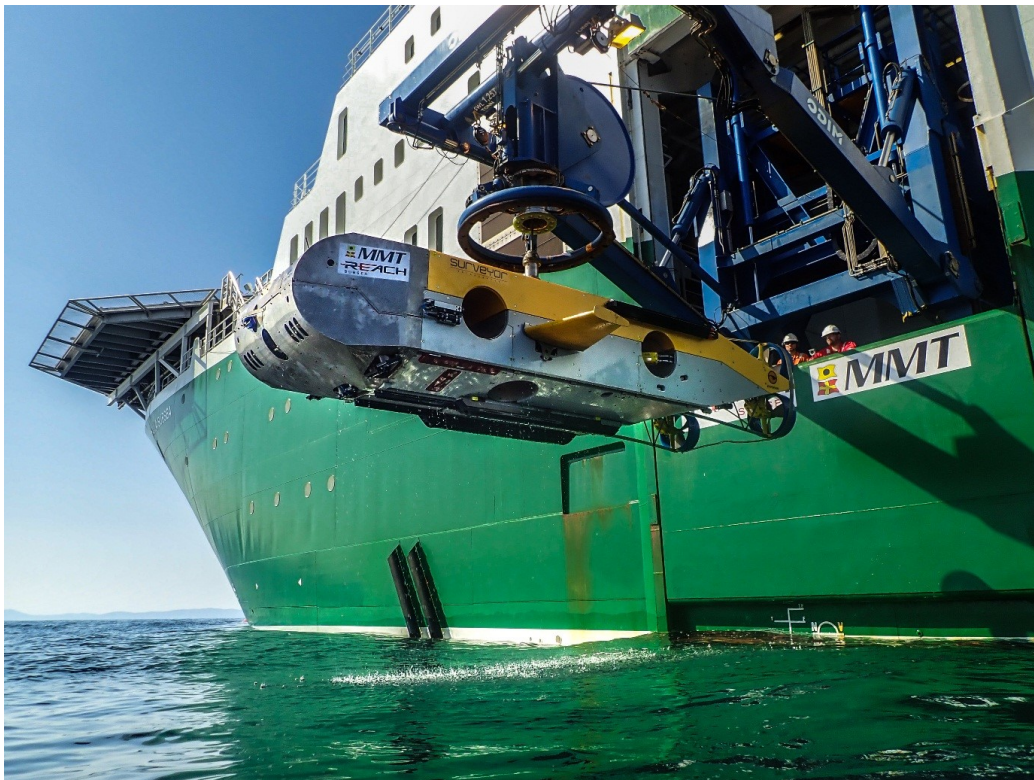


Figure 10: Image of SROV launched from MPSV *Havila Subsea*. Image the authors

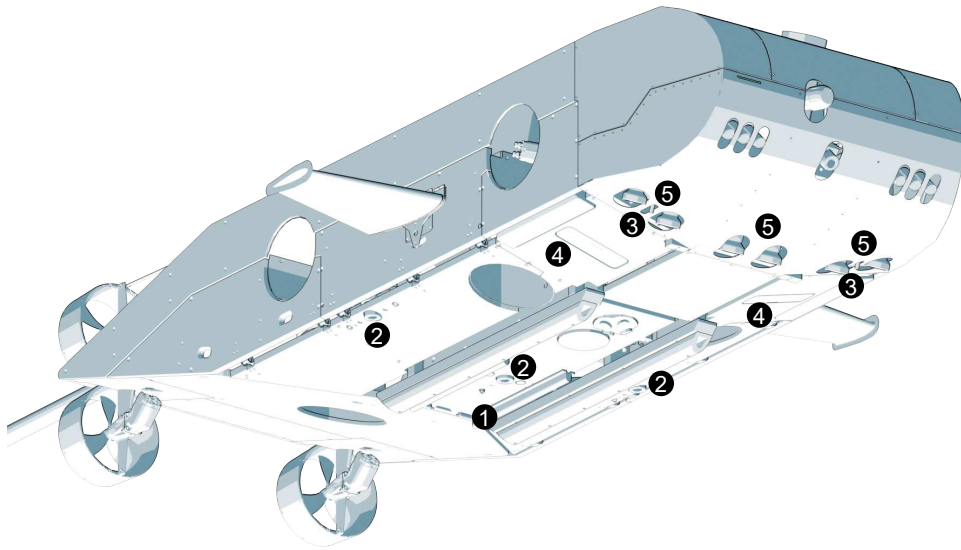


Figure 11: The standard configuration of equipment mounted on the SROV to capture photogrammetric and geophysical data. (1) Edgetech hydrophones. (2) UHD Cathx camera, the main tool for capturing photogrammetric data. (3) Green laser bathymetry system, one of the methods of scaling the photogrammetric datasets. (4) Dual head EM2040 multi-beam systems. (5) Cathx LED lights used in a backward-facing position to help reduce the shadow creation. Image the authors.

258 and 2017 *Surveyor Interceptor* surveyed several thousand line kilometres,  
259 setting a new speed record of 6.34 Kts and a record depth of 2234m.

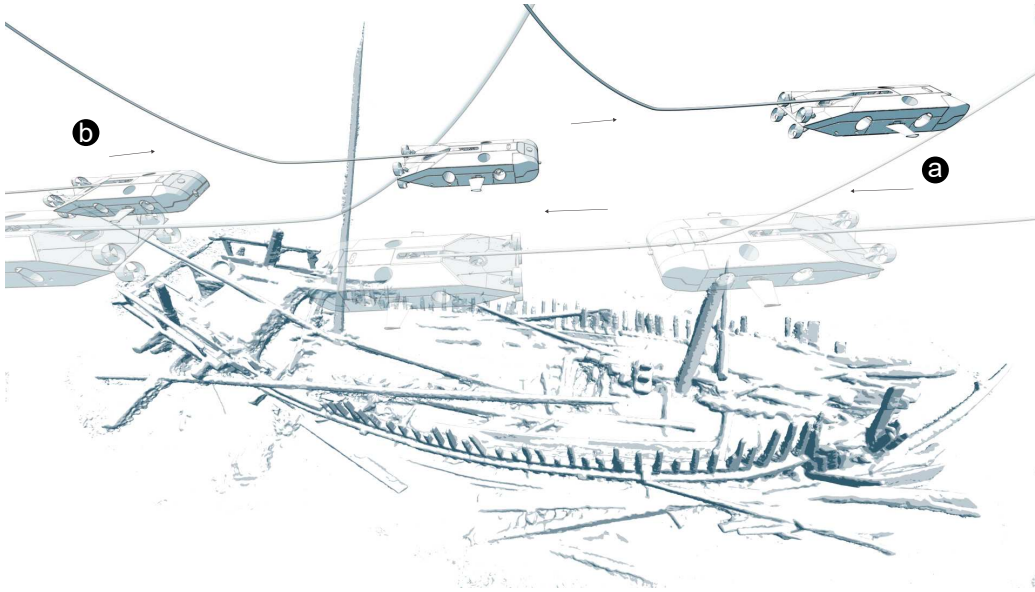


Figure 12: Figure showing the general methodology used to survey deep sea archaeological sites in the Black Sea using the SROV. (a) The SROV makes an initial fly-over, in which it will capture optical and acoustic data simultaneously. (b) adjacent passes will ensure overlap of data and full coverage of the shipwreck. Image the authors.

### 260 3.2. Geolocation and scaling

261 Ideally the resolution of a digital model generated from photogramme-  
262 try should be complemented by similarly accurate scaling. In shipbuilding,  
263 ‘scantlings’ dimensions of key structural elements, as well as the relationships  
264 between them, can be diagnostic of period and/or type. Even where this is  
265 possible some fundamental dimensions are necessary for even the most basic  
266 site records. Scaling underwater can be achieved in a number of ways. The

267 most common one is by capturing in the scene an object of known dimen-  
268 sions (Rule, 1995). In our case a 50x50x50cm cube was placed within one of  
269 the selected shipwrecks and captured from every possible angle (Figure 13).  
270 Within Agisoft PhotoScan Pro (1,3,3 build 4827) the cube was assigned the  
271 known dimensions allowing the software to translate this scale to the entire  
272 model.



Figure 13: Figure showing the 50x50x50cm cube after it was placed by the WROV on a visible location on top of the timber structure of one of the Roman shipwreck sites studied. Image the authors.

273 This method however presents some disadvantages. On the one hand, the  
274 possibility of placing an object on archaeological sites might not always be  
275 possible. Secondly this method does not include a position in the real world  
276 so it is necessary to reference the model after the scaling has been performed.

277 A second method used was through comparing the results of the point



278 cloud produced from the photogrammetric survey with one generated and  
279 scaled by a different method such as swath bathymetry or laser scanning.  
280 This has the advantages of not only scaling and geolocating the photogram-  
281 metric model, but also of assessing the accuracy of the models by comparing  
282 both point clouds. This method is preferred as it allows for a more com-  
283 prehensive comparison of the site. However, as most of the comparison is  
284 done manually, the resolution of the reference point cloud needs to be high  
285 enough to show features that can be unequivocally matched with those shown  
286 photogrammetrically.

287 The cameras have also been designed to allow inputs such as navigation  
288 information, and time stamping, so that the resulting images contain as much  
289 information about when and where they were captured as possible.

290 Through the different inputs the images contain information such as ex-  
291 posure time, aperture, and gains. This is integrated with positional data  
292 from the WROV, to include latitude, longitude, pitch, roll, heading as well  
293 as depth of the sensors and altitude from the seabed.

### 294 *3.2.1. Deep sea camera geolocation.*

295 The positioning system on each of the Cathx cameras is derived from  
296 multiple sensors mounted either on the ROVs or on the vessels navigational  
297 and positioning interface. On each of the ROVs are three inertial navi-  
298 gation system (INS). First, the main and origin of the ROVs positioning  
299 - Sonardyne's 'Sprint', an altitude and heading reference system (ARHS),  
300 INS, which consists of 3 ring laser gyros and three linear accelerometers that  
301 produce accurate real time motion and attitude measurements when inter-  
302 faced with ultra short base line (USBL), Teledyne and Schilling Robotics'

303 RDI Workhorse 1200khz doppler velocity logger (DVL), pressure depth and  
304 external position.

305 Secondly the ROVs are also equipped with high-performance sub-sea INS  
306 for deep waters, the iXblue ROVINS and PHINS. These supporting INSs  
307 synchronise with the readings of Sonardyne's Sprint to achieve repeatedly  
308 accurate sub-sea positioning information allowing for one metre errors in  
309 positioning at the depths operating in the Black Sea. The positioning data  
310 is then interfaced to QPS Quinsy 8.18.1 software, a suite of hydrographic  
311 applications that covers a whole range of sensor data, from data acquisition  
312 to chart production.

313 The cameras mounted on the ROVs platforms are subject to a dimen-  
314 sional control survey (Dimcon) where their recorded offset is relative to the  
315 'Sprint' centre and are measured using a total station or alternatively a pho-  
316 togrammetric survey prior to diving. The later method producing very good  
317 results within a millimeter accuracy (Figure 14). These relative camera off-  
318 sets are then input into the Qinsy interface which assigns the values the  
319 navigation data and thus exporting the absolute positioning through the  
320 Cathx interface.

321 The advantage of recording all this metadata with each image is in the  
322 reduced post processing time. Tools such as Photoscan Pro can read the  
323 latitude and longitude information in an image *Exif* files, reduce the number  
324 of images it attempts to match images against each other. The positioning  
325 method applied in this paper also adds pitch, yaw and roll information to each  
326 image, creating 'camera positions' that are interpreted by Agisoft Photo Scan  
327 Pro, and allow them to be imported into any other geographic information

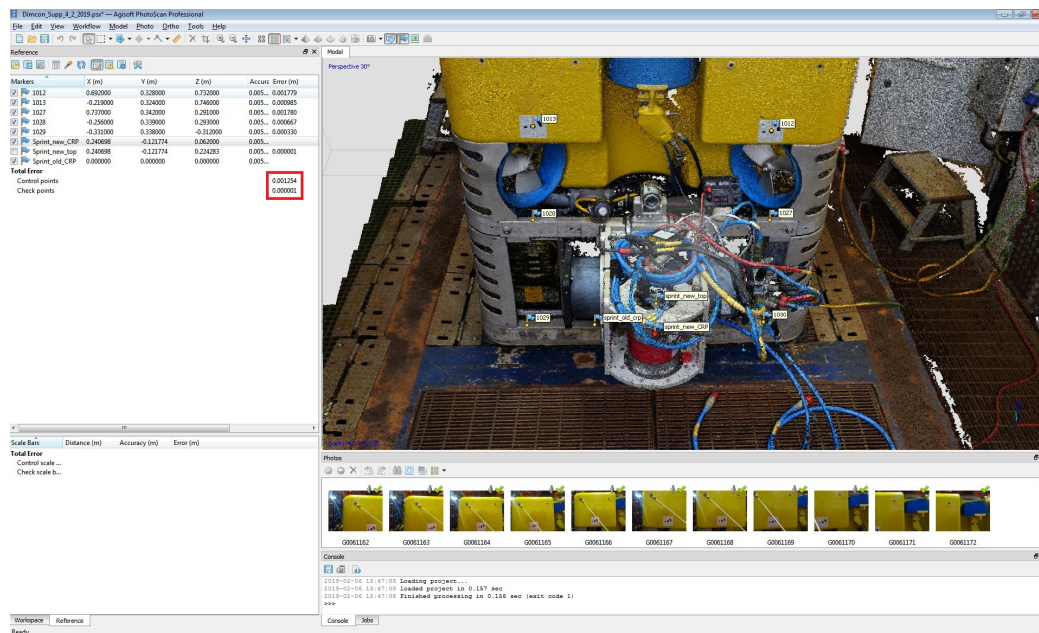


Figure 14: Results of the Dimcon of the Sprint INS mounted aft of the WROV using Agisoft Photo Scan software. The red rectangle shows the error of the photogrammetric model in metres. Image the authors.

328 systems (GIS) subsequently.

### 329 *3.3. Rapid cluster processing*

330 As the images were captured, both by the SROV and by the ROV, these  
331 were uploaded through fibre optics onto the ship's mainframe server. This  
332 made such media readily available to all of the members of the archaeolog-  
333 ical processing team who then fed these to a number of processing clusters  
334 available throughout the network. Two Dell Precision Tower 7810 were used  
335 as the main processing nodes. The CPU processing power came from the 16  
336 cores (2 x Intel(R) Xeon(R) CPU E5-2699 v3 @ 2.30 Ghz) with additional  
337 192 GB of RAM, whilst the GPU processing was supplied by an NVIDIA  
338 Quadro6000 graphics card for each workstation. Additional support nodes  
339 were created within the ship's server by using networked virtual environ-  
340 ments and thus adding thee extra nodes for data processing speed. These  
341 virtual machines were customisable and where launched in five simultaneous  
342 instances of 19 cores (2 x Intel(R) Xeon(R) CPU E5-2699 v3 @ 2.30 Ghz)  
343 and 96 GB of RAM each.

## 344 **4. Quantifying archaeological intervention**

345 Photogrammetry was implemented to record the impact of the archaeo-  
346 logical excavations carried out on a number of selected shipwrecks. Sediment  
347 accumulation on the sites after their sinking meant that diagnostic features,  
348 such as the shape and position of the steering assemblages, their fastenings  
349 and tool marks, the shape of the the rudder blades together with the remains  
350 of *in situ* material culture, such as elements of the cargo and crew personal

351 belongings, were obscured by burial and may need to be exposed for further  
352 study.

#### 353 4.1. The Early 4<sup>th</sup> Century BC shipwreck

354 This was the case with what was later demonstrated to be an Early 4<sup>th</sup>  
355 Century BC shipwreck found at 2,122m in the abyssal plain of the Black Sea.  
356 Seabed sediments obscured some features that were potentially diagnostic of  
357 period, vessel type and origin, including the steering assembly, particularly  
358 the rudder blade.

359 First, a general survey of the shipwreck was made using the techniques de-  
360 scribed above (Figure 15), thus achieving a high-resolution, pre-disturbance,  
361 photogrammetric record. Excavation was then carried out using a water  
362 induction dredge powered by the WROV hydraulic systems and controlled  
363 through a Schilling *Titan4* kinesthetic feedback robotic manipulator. The ex-  
364 posure of the archaeological remains were then resurveyed using photogram-  
365 metry. Both pre- and post-excavation phases were documented producing  
366 photogrammetric datasets to which the archaeological impact assessment  
367 was done using GIS root mean squared (RMS) superficial spatial analyti-  
368 cal functions to understand and quantify the impact of the archaeological  
369 excavations (Figure 16). This method has been also been successfully trial  
370 and tested during the Black Sea MAP excavations of the prehistoric settle-  
371 ment of Ropotamo in 2016 (Pacheco-Ruiz et al., 2018).

372 The vessel showed strong similarities to a ship shown on the 5<sup>th</sup> century  
373 BC Siren Vase in the British Museum (Figure 17), providing the first in-  
374 dication of a possible age. To confirm the age of the vessel, a few timber  
375 samples were recovered by the WROV for the purpose of direct dating and

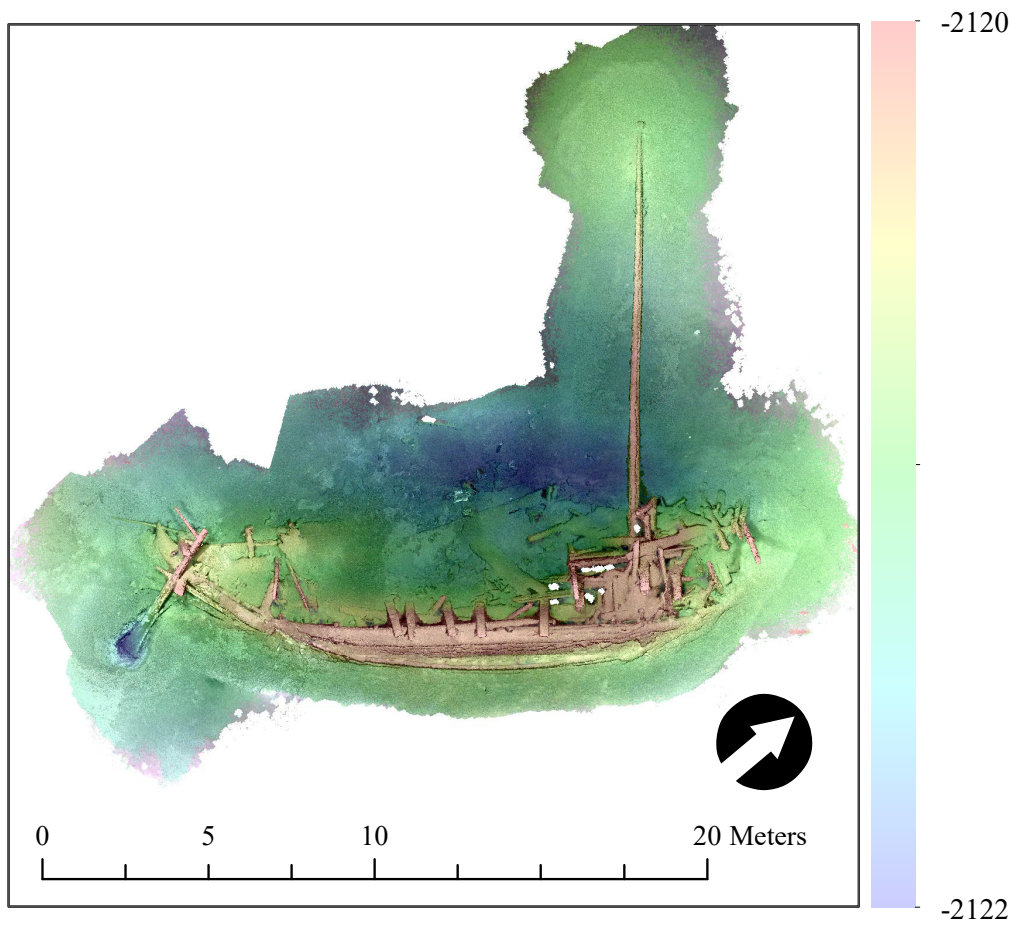


Figure 15: Photogrammetric site plan of an Early 4<sup>th</sup> Century BC shipwreck represented as a DEM from the photogrammetric model and the orthomosaic, resulting from the alignment of more than 2000 images. Image the authors.

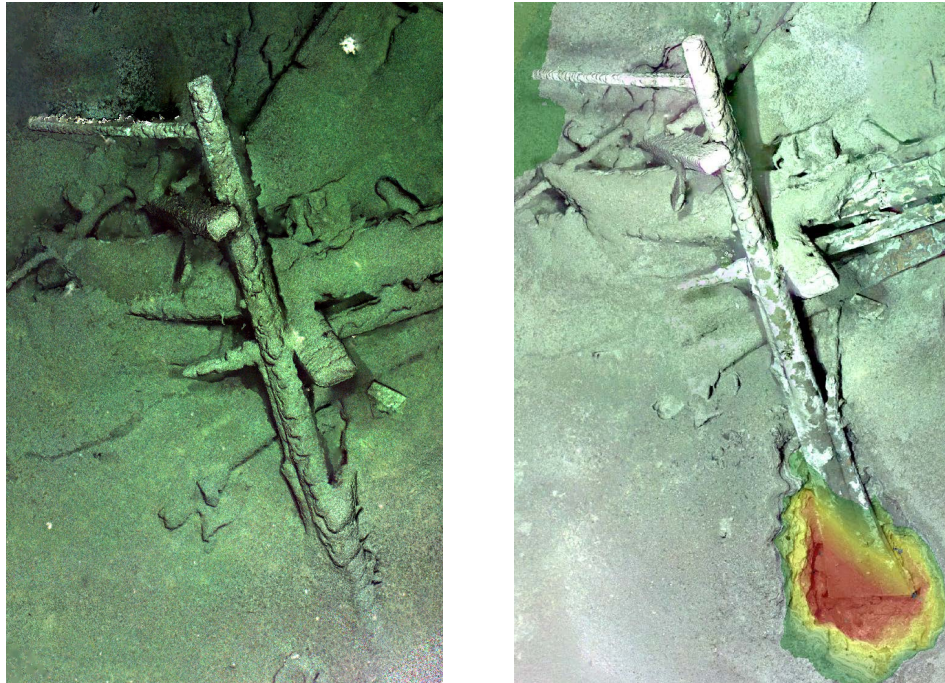


Figure 16: Comparative images showing both phases of the deep sea archaeological excavation of the rudder assembly and its recording. Left: the pre-disturbance survey. Right: the rudder assembly after the intervention using RMS comparison. All heights are zeroed to the seabed surrounding the wreck. Images the authors.

376 species identification. A recovered starboard side plank (4 dates; timber in  
377 two parts: T1/C and /D) and a possible thwart (1 date; timber T2/A), both  
378 identified as *Pinus sp. sylvestris* group, most likely *Pinus sylvestris* (Scots  
379 pine) or *Pinus nigra* (Austrian / Black pine), and a possible oar loom (1 date;  
380 sample T3/A), identified as *Fagus sp.* (beech) (see Supplementary Material)  
381 The starboard side hull planks and thwart are associated with the main hull  
382 structure and therefore, unless replaced during the lifetime of the wreck, can  
383 provide ages associated with a Maximum Construction Date (MCD: *terminus*  
384 *post quem*), whereas the oar loom could have been added at any point be-  
385 tween construction and the last voyage of the vessel. To constrain the MCD  
386 age estimate, a Bayesian statistical model was created in OxCal 4.3.2 using  
387 a Phase model (Bronk Ramsey, 1995, 2001)(Figure 18). As none of the tim-  
388 bers had sapwood remaining upon them, the date at which felling took place  
389 cannot be established. A sapwood age correction ( $13\pm 4$  years) was added  
390 to improve the MCD estimate, based upon studies of modern *Pinus sp.* by  
391 Björklund (1999) Gjerdrum (2004), Mörling and Valinger (1999) and Pinto  
392 et al. (2004). One date from the centre of Timber T1/C (SUERC-78853) is  
393 identified as an outlier, following the methodology of Bronk Ramsey (2009),  
394 and omitted from the model. The resulting model has good overall agreement  
395 (Amodel=110) and provides an MCD estimate of  $410-370$  cal. BC (95.4%  
396 probability) and probably  $410-380$  cal. BC (68.2% probability), confirming  
397 that construction could have been as early as the beginning of the Early 4<sup>th</sup>  
398 Century BC.

399 From 65 shipwrecks recorded, four were subject to small-scale targetted  
400 excavations using the above mentioned techniques. Two of them between





Figure 17: Image of the 5<sup>th</sup> Century BC Siren Vase. Image The British Museum.

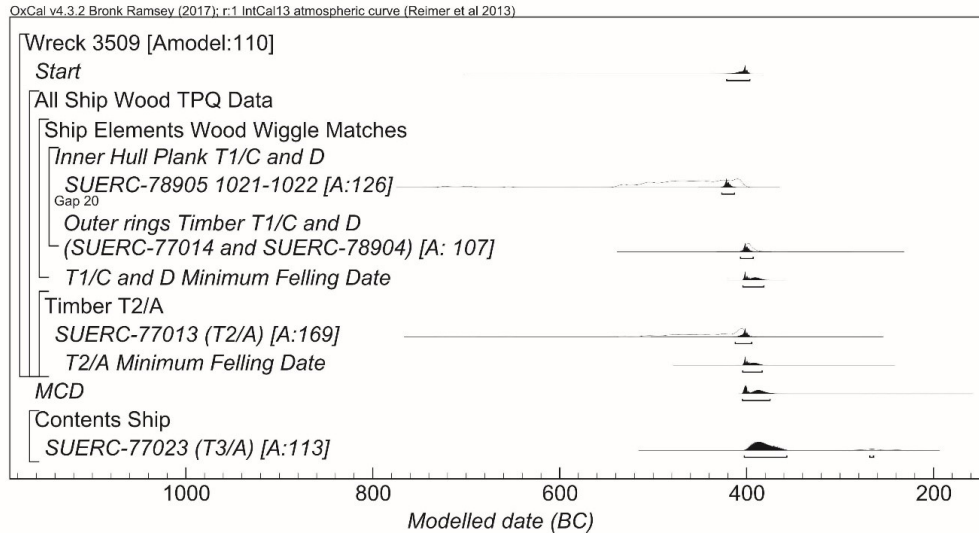


Figure 18: Phase model for the Early 4<sup>th</sup> Century BC shipwreck.

401 92-94m and two between 1,900 and 2,122m deep. We believe the latter is the  
 402 deepest underwater archaeological excavation ever to be undertaken.

### 403 5. Implications

404 In any survey the archaeologist and surveyor needs to design an optimised  
 405 procedure to achieve the required results in the minimum time and therefore  
 406 at minimum cost. Every measurement, every image – should have ‘analytical  
 407 destiny’ (Carver, 1985). Advantages of these new techniques are both the  
 408 speed with which the data are collected and the deep sea environments where  
 409 these can be utilised. Accuracy for accuracy’s sake is a waste of time and  
 410 money but here there are no penalties. Scaled photogrammetric surveys can  
 411 be achieved very rapidly. The difference between a survey conducted for  
 412 monitoring purposes as opposed to definitive, high resolution 3D recording  
 413 is not so much related to the time taken to acquire the data but the qualities

414 of the cameras and lighting array used. Additional time taken to refine the  
415 model post-cruise is less cost-dependent. In this case accurate 3D data of  
416 well-preserved hulls is demonstrably useful in various ways including hull  
417 reconstruction and performance analysis.

## 418 **6. Adding to the database**

419 Among the 65 wrecks discovered between 2015 and 2017 are some of the  
420 best preserved examples of naval and merchant vessels from the periods of  
421 Greek, Roman, Byzantine, Italian Medieval and Ottoman seafaring.

422 Surprisingly, there is relatively little known of Black Sea Seafaring even  
423 in periods when powerful empires controlled the majority of the traffic. To  
424 obtain this many well-preserved wrecks, even if a tiny sample of those that  
425 must exist, nevertheless provides a substantial injection of hard data to com-  
426 plement written history. The immediate benefit is a substantial increase in  
427 our knowledge and understanding of seafaring and maritime traffic in the  
428 Black Sea at both local and regional scales and across sequential cultural  
429 periods. Individual shipwrecks are often described as ‘time capsules’ and can  
430 be fascinating as individual discoveries. As Muckelroy pointed out, ships of-  
431 ten represent a pre-industrial society’s most complex technology (Muckelroy,  
432 1978, 3). As such they offer high resolution views of their parent societies.  
433 Even better however, is a series of shipwrecks, for this constitutes longitu-  
434 dinal data providing insights into technological development, trade, warfare  
435 and strategies of competition and control that punctuated the cycles of hu-  
436 man affairs, what the analiste historian Fernand Braudel described as the  
437 *Duree Moyene* (Braudel, 1972).

438       Comment on individual wrecks or even on the trajectories of each of the  
439 major periods represented is beyond the scope of this paper but in terms  
440 of seafaring technology it is immediately evident from Figure 2 is that the  
441 vessels from later periods were lost near the coast whereas many of the earliest  
442 vessels foundered tens of miles offshore. There are exceptions of course and  
443 as a sample these 65 wrecks do not allow definitive conclusions but there are  
444 reasons why this might be so. Ships from later periods had greater control  
445 over their propulsion and steering and could afford to sail nearer to what it  
446 is effectively a lee shore hundreds of miles long, prevailing winds being from  
447 the North East. Vessels from earlier periods, whether under oar and/or sail,  
448 had less control and may well have intentionally steered NE after entering the  
449 Black Sea, gaining sea room until heading for the coast at a time and place of  
450 their choosing. Being this far from shore in what were effectively open boats,  
451 would have been perilous in storm conditions and this is undoubtedly the  
452 reason so many ancient ships lie so far out from the coast. Sedimentation  
453 rates, driven by the major rivers such as the Danube entering the Black  
454 Sea, have deposited large volumes of sediment across the Bulgarian shelf,  
455 with significantly less transported to the basin apron and deep sea (abyssal)  
456 plain. Dimitrov (1990) suggests sedimentation rates reaching 3-4mm yr<sup>-1</sup>  
457 within the central area of the shelf which would mean an early Roman wreck,  
458 for instance, could be buried 6-8m below the modern seabed. A bias in the  
459 visibility of older wrecks to areas of lower sedimentation rates would therefore  
460 make their detection more successful in areas of lower sedimentation on the  
461 shelf or further offshore within the deep sea.

462       Lying far below the anoxic boundary, in the absence of any mechanical

463 agency, these wrecks survive in a condition that makes accurate hull recon-  
464 struction possible. In order to understand the complex technology referred  
465 to above, lines plans are being generated that in turn facilitate performance  
466 analysis using the procedures of ship science, something that would be impos-  
467 sible in the absence of reliable 3D data. As well as providing the means for  
468 scientific analysis these finds throw considerable light on the ways in which  
469 these ships were represented by artists at the time. Ships are represented  
470 in many media such as sculpture, murals, ceramics and mosaics, depicted  
471 in various levels of detail depending on the purpose of the image. Modern  
472 scholarship has often pondered the nature of representation including the  
473 degree of fidelity between the depictions and the reality from which they  
474 derived (Villain-Gandossi, 1994; Flatman, 2007; Greenhill, 1995; Adams and  
475 Rönby, 2013). The discoveries during the Black Sea MAP show that in  
476 many cases where an artist represented a vessel in detail, there is strong  
477 correlation with the reality that survives on the bed of the Black Sea.

## 478 **7. Access to the Deep Sea**

479 The results achieved in the 2016 and 2017 seasons exceeded expectations  
480 in the sense that it was assumed that much of the processing would be car-  
481 ried out post-cruise but already in 2016 it was possible to keep pace with  
482 the surveys to the extent of having a model of proven fidelity within hours  
483 of the survey. In 2017, as we refined our procedure of image capture and  
484 post processing, it was usual to have aligned the images (the crucial part of  
485 the photogrammetric process), before the WROV had left the site. Subse-  
486 quent generation of point cloud, mesh and then rendering (and in 2017 the

487 3D printing of scaled models) could be done at leisure, though still usually  
488 completed within 24 hours.

489 During the early development of maritime archaeology there was some  
490 discussion about the necessity for archaeologists to dive where the site being  
491 investigated was in the diving range. The longstanding consensus (shared  
492 by the present authors) is that this is desirable whenever possible. The  
493 immediacy of being on the site confers considerable advantages (Adams and  
494 Rönby, 2013, 86). However, for sites beyond the diving range submersibles  
495 are the only way in which an archaeologist can ‘be’ on site and then it is  
496 debatable to what degree this confers benefits over and above experiencing  
497 the site from the control van of an ROV. A sense of immediacy there certainly  
498 is and one gets a far better appreciation of scale and of site topography and  
499 relief for example by comparison to the flattening effect of seeing even hi-res  
500 images on screen. This may speed up the process of understanding the site  
501 considerably although this is to some extent offset by the advantages an ROV  
502 has in both endurance and accessibility. Recent development of UHD video  
503 and now the use of photogrammetry as reported in this paper go some way to  
504 bringing the researcher to the site or rather the site to the researcher. Being  
505 able to explore a detailed 3D model of the shipwreck, either as a 3D print  
506 or through a virtual reality (VR) platform allows consideration of enigmatic  
507 aspects, almost always resulting in recognition of features not appreciated  
508 or understood at first sight even when watching UHD video footage. In one  
509 case, on close inspection of a 3D photogrammetric model of a wreck that  
510 was relatively broken up and which had initially defied identification, it was  
511 realised to be Roman, something that might never have happened had the

512 record of the site only been conventional video.

513 Maritime archaeology in very deep water is now a reality, and one of  
514 the ways in which the use of the necessary resources can be justified is the  
515 speed with which several sites can be located and recorded in a very short  
516 time, something that has considerable significance for the advancement of our  
517 understanding of the maritime past and for the protection and management  
518 of the resource, including monitoring sites and prioritising future work.

519 The other major factor is the ways in which these technologies and method-  
520 ologies enable the research aims, methods and results to reach a wider au-  
521 dience through various experiential modes of extended reality (XR), namely  
522 Virtual Reality (VR), Mixed Reality (MR) and Augmented Reality (AR)  
523 platforms (Figures 19). In the experience provided this is similar to Telep-  
524 resence, pioneered by Dr Robert Ballard, where seabed video was transmit-  
525 ted via satellite direct into schools in real time throughout North America  
526 (Brennan et al., 2018). This was both innovative and imaginative and in  
527 principle this has never been surpassed, though these days the down link can  
528 be streamed to the internet and data can be accessed by associated scien-  
529 tists ashore. Black Sea MAP considered Telepresence but for logistic reasons  
530 chose to bring the students to the ships and to use the aforementioned digital  
531 platforms (developed since Telepresence was first used) as they are becoming  
532 part of the routine fabric of extending knowledge in museums, schools, web  
533 portals and all digital interactive platforms. Once the digital content has  
534 been created the potential audience is huge and depending on design, the ex-  
535 perience is more interactive and open-ended, albeit without the immediacy  
536 of Telepresence. Some of the most exciting potential of digital modelling and

537 reconstruction is related to the time depth of archaeological sites in general  
538 and shipwrecks in particular which are wonderful vehicles for experiential  
539 approaches that will enable the viewer/wearer/player to explore time and  
540 processes of change as well as space, landscape, structure and things.

## 541 **8. Recording a finite resource under threat**

542 As well as the immediate research benefits of such discoveries, these sur-  
543 veys comprise the first step in preservation by record, but will also lead to  
544 preservation by law as well. The coordinates of each find as well as the  
545 surveys are lodged with the Bulgarian authorities and with the Centre for  
546 Underwater Archaeology at Sozopol. Bulgaria has a more integrated sys-  
547 tem of marine management than many other countries. It was the second  
548 State to ratify the UNESCO *Convention on the Protection of the Underwater*  
549 *Cultural Heritage* (2001) and the heritage authorities have sight of relevant  
550 permit applications in all marine zones. Deep water shipwreck sites of out-  
551 standing archaeological importance are therefore probably safer in Bulgarian  
552 waters than almost anywhere else. This is important due to the fact that  
553 these technologies are available anyone with the financial resources to de-  
554 ploy them. While those sectors are principally the military and industry, the  
555 latter includes private ventures that are either blatant treasure hunting or  
556 ill-disguised forms of the same.

557 Industrial threat is another factor, ever-present but often invisible. De-  
558 velopment is one of the most potent threats to underwater cultural heritage  
559 near shore but trawling has potentially disastrous impacts on historic wrecks  
560 in offshore fishing grounds. The impacts of trawling on both submerged her-



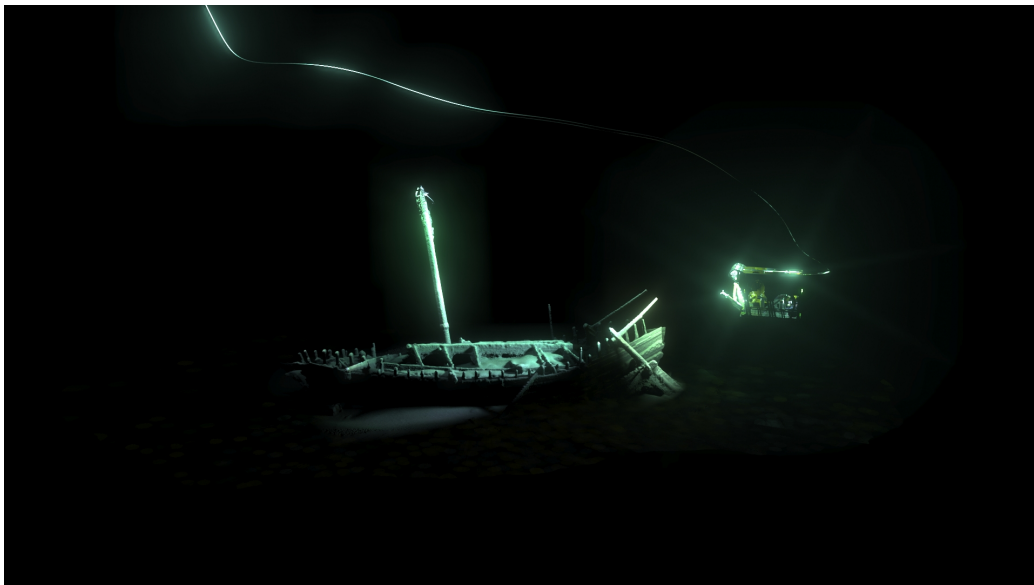
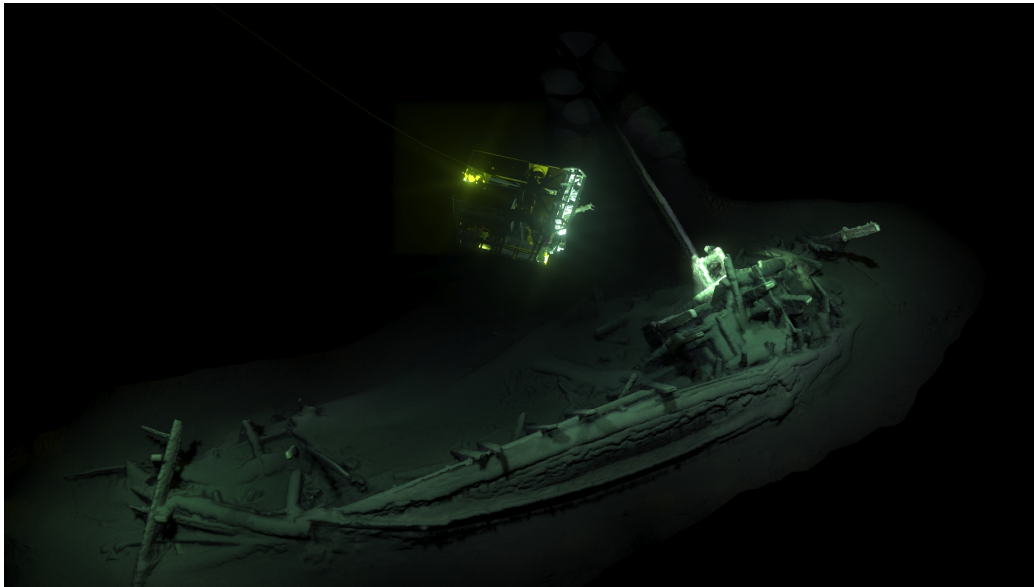


Figure 19: 3D representations of two of the ancient Black Sea shipwrecks based on underwater photogrammetry as a way of transmitting the experiencing of underwater sites to a wider audience. Upper: The Early 4<sup>th</sup> Century BC shipwreck discussed in this paper. Lower: A 1<sup>st</sup>/2<sup>nd</sup> Century AD Roman wreck also lying in deep water and recorded by Black Sea MAP. Images the authors.

561 itage and on benthic communities has been a source of concern at least since  
562 the 1980s (Betts, 2000), and more recently (Brennan et al., 2016).

563 On the Bulgarian Shelf there was a dramatic difference between those  
564 wrecks that lay within the trawling zones around offshore fishing ports and  
565 those that lay beyond. Within the zones, ship structure protruding above  
566 the seabed in some cases had been completely disarticulated and scattered  
567 whereas those outside it showed little or no mechanical damage. Happily,  
568 very few of the total number of wrecks recorded were heavily damaged but the  
569 implications for future protection are clear: future activity, whether trawling,  
570 or hydrocarbon exploration (currently being undertaken) can be accommo-  
571 dated within an integrated management system.

## 572 **9. Conclusion**

573 There have been considerable advances in our capability to discover,  
574 record and in some case excavate, robotically in deep water. Accurate and  
575 fast data acquisition using ROVs is now possible in the deep sea, with com-  
576 putational capacity now able to rapidly process large datasets to provide  
577 comprehensive models in the field. The combination of WROV and SROV  
578 platforms also means that a wide range of complementary survey techniques  
579 can be used over these sites, enabling photogrammetric models to be accu-  
580 rately scaled and positioned. These models provide researchers without ac-  
581 cess to the deep sea the ability to make new discoveries about early seafaring,  
582 shipbuilding and performance of ancient vessels as well as the long-debated  
583 nature of their appearance. The use of photogrammetry has also allowed the  
584 dissemination of these discoveries to be made to the general public, with ma-

585 jor news outlets throughout 2017-19 showcasing these discoveries and making  
586 extensive use of the resultant rendered images.

587 Unfortunately the technologies employed in the activities on deep water  
588 wreck sites are not always driven by research questions or conducted accord-  
589 ing to internationally accepted best practice. It is hoped that projects such  
590 as the Black Sea MAP and the methodologies discussed here constitute a fur-  
591 ther step along the path towards sustainable investigation and management  
592 of cultural heritage in deep water.

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## Supplementary Material 1: Radiocarbon Dating

Table S1: Radiocarbon dates from the 4th century BC shipwreck

Laboratory Code	Material Dated	Radiocarbon Age BP	$\delta^{13}\text{C}$ (‰)	Calibrated Date	Modelled date
SUERC-77014	Starboard side hull plank T1(D) <i>Pinus</i> sp. <i>sylvestris</i> group, rings 1 to 4 (1001-1004) from outer edge	2310 ± 24	-26.7	410-260 cal. BC (95.4%)	410-390 cal. BC (95.4%)
SUERC-78904	Starboard side hull plank T1(C) <i>Pinus</i> sp. <i>sylvestris</i> group, rings 1 to 2 (1001-1002) from outer edge	2357 ± 24	-22.2	510-380 cal. BC (95.4%)	410-390 cal. BC (95.4%)
Combined SUERC-77014 and SUERC-78904 (2334±17)				410-380 cal. BC (95.4%)	410-390 cal. BC (95.4%)
SUERC-78853	Starboard side hull plank T1(C) <i>Pinus</i> sp. <i>sylvestris</i> group, rings 11 to 12 (1011-1012)	2277 ± 35	-22.6	410-200 cal. BC (95.4%)	Rejected as an outlier A= 5.5%(A'c= 60.0%)
SUERC-78905	Starboard side hull plank T1(C) <i>Pinus</i> sp. <i>sylvestris</i> group, rings 21 to 22 (1021-1022)	2397 ± 24	-23.0	730-720 cal. BC (0.6%) 710-690 cal. BC (1.0%) 550-400 cal. BC (93.8%)	430-410 cal. BC (95.4%)
SUERC-77013	Thwart T2(A). <i>Pinus</i> sp. <i>sylvestris</i> group, rings 1 to 5 (1001-1005) from outer edge	2374 ± 24	-26.2	540-330 cal. BC (0.5%) 520-390 cal. BC (94.9%)	730-690 cal. BC (5.3%) 430-390 cal. BC (90.2%)
<i>Modelled Maximum Construction Date (MCD)</i>					410-350 cal. BC (95.4%) 410-380 cal. BC (68.2%)
SUERC-77023	Oar loom T3(D) <i>Fagus</i> sp., sapwood present	2293 ± 24	-28.5	410-350 cal. BC (84.5%) 290-230 cal. BC (10.9%)	410-350 cal. BC (93.5%) 280-260 cal. BC (1.9%)

## OxCal<sup>1</sup> code for 4<sup>th</sup> century BC wreck

```
Options()  
{  
  Resolution=1;  
};  
Plot( )  
{  
  Sequence( "Wreck 3509")  
  {  
    Boundary("Start");  
    Phase ("All Ship Wood TPQ Data")  
    {  
      Phase("Ship Elements Wood Wiggle Matches")  
      {  
        D_Sequence ("Inner Hull Plank T1")  
        {  
          First ();  
          R_Date("SUERC-78905 1021-1022", 2397, 24);  
          Gap(20);  
          R_Combine("SUERC-78904 and SUERC-77014")  
          {  
            R_Date("SUERC-78904 1001-1002", 2357, 24);  
            R_Date("SUERC-77014 1001-1004", 2310, 24);  
          };  
        };  
      };  
    };  
  };  
  Sequence ()  
  {  
    Date("=SUERC-78904 and SUERC-77014");  
    Interval("Gap Until T1 Felling Date", N(13,4));  
  };  
};
```

---

<sup>1</sup> <https://c14.arch.ox.ac.uk/oxcal.html>

```

    Date("T1 Minimum Felling Date");
};
};
Phase("Thwart T2")
{
    R_Date("SUERC-77013", 2374, 24);
    Sequence()
    {
        Date("=SUERC-77013");
        Interval("Gap Until T2 Felling Date", N(13, 4));
        Date("T2 Minimum Felling Date");
    };
};
};
Boundary("MCD");
};
Sequence ("Last Voyage 3509")
{
    Tau_Boundary("=MCD");
    Phase( "Contents Ship Last Voyage")
    {
        R_Date( "SUERC-77023 (T3)", 2293, 24);
    };
    Boundary( "LV");
};
Tau=(LV-MCD);
Tau&= U(0,200);
};

```